

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claim 1 (original). A method of making a laminate elastic fabric, comprising the steps of:

- a) providing [a] first and second nonwoven fabric webs comprised of thermoplastic polymers having a cross-direction (CD) GD elongation of at least 120%;
- b) providing an elastic polymeric film composition ~~comprised of wherein said~~ polymeric film composition comprises a vinylidene isoprene polymer having a thickness of between about 0.5 and - 3.5 mils;
- c) ~~positioning~~ extruding said elastic polymeric film composition onto ~~between~~ said first and ~~second nonwoven webs~~ web, ~~in face to face juxtaposition, wherein said first and second nonwoven webs and said film being web is in a~~ substantially relaxed, untensioned ~~states~~ state; and
- d) unwinding and depositing said second nonwoven web onto said elastic polymeric film, wherein said second nonwoven web is in a substantially relaxed, untensioned state; and
- d e) applying elevated temperature to affix said second nonwoven webs web to said film, said elevated temperature provided by contact with an engraved calender roll having a discontinuous bond pattern of no greater than 15% land area.

Claim 2 (cancelled).

Claim 3 (currently amended). A method of making an elastic fabric as in claim 1, wherein each said non-woven fabric web has a CD elongation of at least 150%.

Claim 4 (currently amended). A method of making an elastic fabric as in claim 1, wherein each said non-woven web comprises a member chosen from the group consisting of spunbond continuous filaments, meltblown continuous filaments, hydroentangled carded staple fibers, thermally bonded carded staple fibers, and adhesively bonded carded staple fibers.

Claim 5 (original). A method of making an elastic fabric as in claim 1, wherein said vinylidene isoprene film comprises 70-95% of a block copolymer with the general formula chosen from the group consisting of:

$A-B-R-(B-A)_n$  where A is a monovinylidene aromatic monomer, B is a conjugated diene, R is a remnant of a multifunctional coupling agent, and  $n$  is an integer from 1-5; and

$A_x-(BA)_y-BA$  where A is a monovinylidene aromatic monomer, B is a conjugated diene,  $x$  is from 0-1, and  $y$  is from 0-3.

Claim 6 (original). A method of making an elastic fabric as in claim 1, wherein said vinylidene isoprene film has a thickness in the range of about 2.0 to 2.5 mils.

Claim 7 (cancelled).

Claim 8 (currently amended). A method of making an elastic fabric as in claim [7] 1, wherein said second non-woven web is calendered to said film at a temperature in ~~the a~~ range of at which the film ~~melting point~~ melts.

Claim 9 (currently amended). A method of making an elastic fabric as in claim 1, wherein each said non-woven web has a basis weight between about 10-100 gm/m<sup>2</sup>.

Claim 10 (currently amended). A method of making an elastic fabric as in claim 1, wherein each said non-woven web has a basis weight ~~between~~ of about 15–50 gm/m<sup>2</sup>.

Claim 11 (currently amended). A method of making an elastic ~~film~~ fabric as in claim 1, further comprising the step of tensioning the laminated fabric in the machine direction after attaching each said non-woven ~~layer~~ fabric web to said elastic ~~layer~~ film, and subsequently releasing the tension to thereby increase machine direction elongation and decrease stretch force.

Claims 12 (cancelled).

Claims 13 (cancelled).

Claims 14 (cancelled).

Claims 15 (cancelled).

Claims 16 (cancelled).

Claims 17 (cancelled).

Claims 18 (cancelled).

Claims 19 (cancelled).

Claims 20 (cancelled).

Claims 21 (cancelled).

Claims 22 (cancelled).

Claims 23 (cancelled).

Claims 24 (cancelled).

Claims 25 (cancelled).